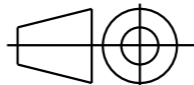
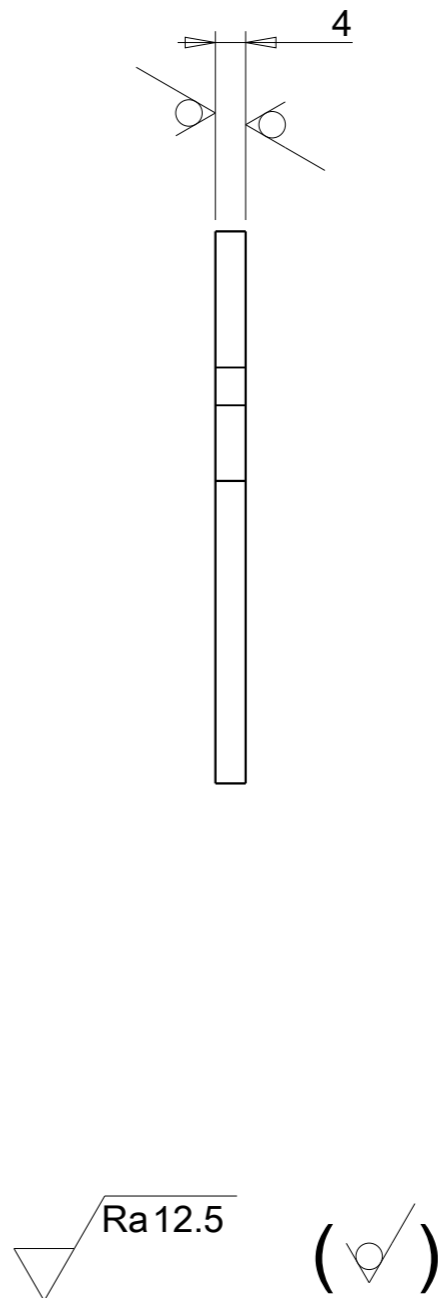


ISO 13920 Welded Construction	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
Nom. Size	Class		

				S355J2 EN 10025		0.1
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
TYP	ISO 1302 ISO 8015 EN 22553			General Tol.	ISO 2768 f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Prod.	ISO 13920 A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>	
			CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Cast Steel	ISO 12708 Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	P.Farina		Scale	<div>TUVASAS</div> <div>Turkish Wagon Industry</div>	
	Checked	M.Borlo		1:1		
	Prepared	S.Ponzo				
			Flange			EM20.04.03.80004
Date:14/11/18				Sheet:1/1	Size:A3	Rev:00



Thermal cutting - Classification of thermal cuts -
Geometrical product specification and quality tolerances
According to EN ISO 9013 - 231

Hot-rolled steel plates 3 mm thick or above -
Tolerances on dimensions and shape
According to EN10029 - B

Ra 12.5

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